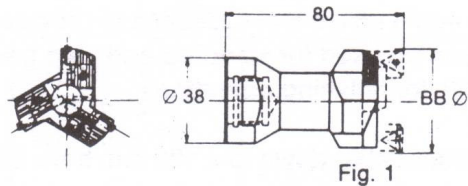


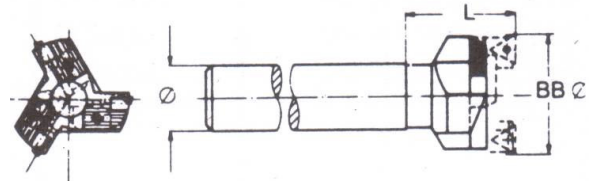
METRIC TRIBORE BORE SIZE 64MM TO 78MM

TRIBORE Boring Heads



To suit 2220 adaptors

TRIBORE On straight shank



For use in 25mm Endmill Adapters

Boring Range MM	Part No.	L	Fig	Kg	Boring Range MM	Part No.	Ø	L	Kg
64-78	MDP64-80	80	1	0.6	64-80	ZS32MDP64-215	32	48	1.5

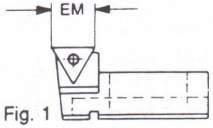
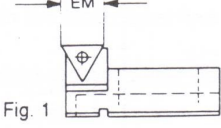
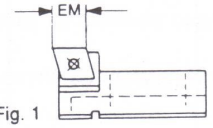
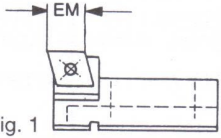
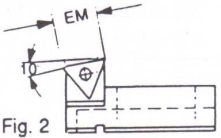
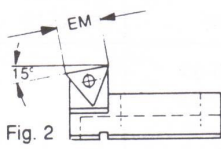
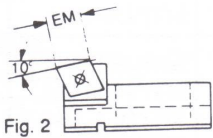
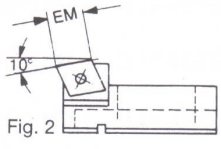
ADAPTERS TO SUIT BORING HEADS

BORING HEAD ADAPTERS ME - FC ALL COMBINATONS				BORING HEAD ADAPTERS 40BT & 50BT MAS 403				BORING HEAD ADAPTERS M40CT, M50CT, ISO50V TO DIN69871, ISO7388/1 ANSI, METRIC CAT			
PART NO.	L	Fig	Kg	PART NO.	L	Fig	Kg	PART NO.	L	Fig	Kg
*40**2220-25	25	1	1.1	40BT2220-40	25	1	1.1	M40CTADA2220-25	25	1	1.1
*40**2220-100	100		1.7	40BT2220-100	100		1.7	40-ADA2220-100	100		1.7
*40**2220-160	160		2.3	40BT2220-160	160		2.3	40-ADA2220-160	160		2.3
*50**2220-25	25	1	3.7	50BT2220-40	25	1	3.7	50-ADA2220-25	25	1	3.7
*50**2220-100	100		4.2	50BT2220-50	100		4.2	50-ADA2220-100	100		4.2
*50**2220-160	160		4.7	50BT2220-100	160		4.7	50-ADA2220-160	160		4.7
				50BT2220-160							

*input M for Metric omit for imperial drawbar

** Replace with FC ME or M

INSERT HOLDERS

INSERT HOLDERS FOR NEGATIVE RAKE PINLOCK SIO INSERTS				INSERT HOLDERS FOR ZERO RAKE CENTRE SCREW ISO INSERTS				STELLRAM INSERT HOLDERS				INSERT HOLDERS FOR ZERO RAKE CENTRE SCREW ISO INSERTS			
 Fig. 1				 Fig. 1				 Fig. 1				 Fig. 1			
 Fig. 2				 Fig. 2				 Fig. 2				 Fig. 2			
INSERT HOLDER	INSERT	E M	Fig	INSERT HOLDER	INSERT	E M	Fig	INSERT HOLDER	INSERT	E M	Fig	INSERT HOLDER	INSERT	E M	Fig
MTP36-1TL MTP36-107TL MTP36-1TL10	TNMM1103.. TNMG1103..		1 1 2	MTP36-1TC MTP36-107TC MTP36-1TC15	TCMT1102..		1 1 2	MTP36-1EV MTP36-107EV MTP36-1EV10	EPMT08M3.. EPMX08M3..	8.2	1 1 2	MTP36-1CC MTP36-107CC MTP36-1CC10	CC...0602	6	1 1 2

3 insert holders required for Tribore heads (Also see step boring)

SPARE PARTS

INSERT HOLDER			INSERT SCREW	INSERT KEY
MTP36-1TL	MTP36-107TL	MTP36-1TL10	NLM23	T6
MTP36-1TC	MTP36-107TC	MTP36-1TC15	5513-020-03	T7
MTP36-1EV	MTP36-107EV	MTP36-1EV10	D4008	T15
MTP36-1CC	MTP36-107EV	MTP36-1CC10	C2506	T7

TRIBORE HEAD	ADJUSTMENT SCREW	SPRING WASHER	LOCKSCREW
MDP64-80	MTP28-2	MTP36-15	M5X20
ZS25MDP64-215			

(Adjustment screws move the insert holders in and out.)

(The lockscrews hold the insert holder onto the boring head)